## UNIVERSITY OF CALIFORNIA College of Engineering Department of Electrical Engineering and Computer Sciences

EECS 130 Spring 2008 Professor Chenming Hu

# **Midterm II - Solutions**

Name:

SID: \_\_\_\_\_

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### Problem 1 [20pts]

Answer the following questions concisely:

In a forward-biased P<sup>+</sup>N diode,

(a) [5pts] Which type of carrier (electron or hole) dominates the carrier injection across the P-N junction?

Hole.

(b) [5pts] Which type of carrier contributes most of the stored minority carriers?

Hole.

(c) [5pts] Which recombination lifetime (that of the N side or the P side) determines the switching speed of this diode?

N side

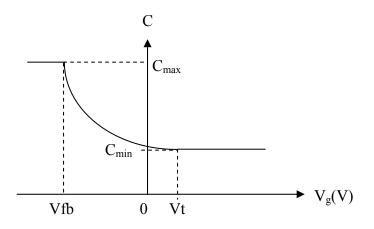
(d) [5pts] Which side has the larger depletion region?

N side

#### Problem 2 [20pts]

Consider a MOS capacitor with N+ polysilicon gate and  $N_a = 5 \times 10^{17} cm^{-3}$ 

(a) [10pts] The C-V characteristic of this MOS capacitor is shown below. Suppose this MOS capacitor is used in a voltage-controlled oscillator, which requires a capacitance tuning range of  $\frac{C_{\text{max}}}{C_{\text{min}}} = 1.5$ , what's the required oxide thickness (Tox) ? Ignore poly depletion effects and inversion charge thickness effects.



$$C_{dep} = \frac{\varepsilon_s}{W_{dep,\text{max}}} = 2.12 \times 10^{-7} \frac{F}{cm^2} \qquad \phi_B = \frac{kT}{q} \ln\left(\frac{N_A}{n_i}\right) = 0.46V$$
$$W_{dep,\text{max}} = \sqrt{\frac{2\varepsilon_s 2\phi_B}{qN_a}} = \sqrt{\frac{2 \cdot 11.7 \cdot 8.854 \times 10^{-14} \frac{F}{cm} \cdot 2 \cdot 0.46V}{1.6 \times 10^{-19} C \cdot 5 \times 10^{17} cm^{-3}}} = 4.88 \times 10^{-6} cm = 48.8 nm$$

$$C_{\min} = \frac{C_{dep}C_{ox}}{C_{dep} + C_{ox}} \qquad C_{\max} = C_{ox}$$

$$1.5 = \frac{C_{\max}}{C_{\min}} = \frac{C_{dep} + C_{ox}}{C_{dep}} = 1 + \frac{C_{ox}}{C_{dep}}$$

$$C_{ox} = 0.5C_{dep} = 1.06 \times 10^{-7} \frac{F}{cm^{2}}$$

$$T_{ox} = \frac{3.9 \cdot 8.854 \times 10^{-14} F}{1.06 \times 10^{-7} F/cm^{2}} = 3.26 \times 10^{-6} cm = 32.6 nm$$

(b) [5pts] Assume the fixed oxide charge density at the p-type silicon / SiO<sub>2</sub> interface is  $N_{it} = 10^{12} cm^{-2}$ . The charge is positive. What is the flatband voltage, V<sub>fb</sub>? Assume T<sub>ox</sub>=10nm. Don't use the T<sub>ox</sub> calculated in (a).

$$C_{ox} = \frac{\varepsilon_{ox}}{T_{ox}} = 3.45 \times 10^{-7} \frac{F}{cm^{2}}$$

$$\frac{qN_{ox}}{C_{ox}} = \frac{1.6 \times 10^{-19} C \cdot 10^{12} \frac{1}{cm^{2}}}{3.45 \times 10^{-7} F_{cm^{2}}} = 0.46V$$

$$V_{fb} = \Phi_{g} - \Phi_{s} - \frac{Q_{ox}}{C_{ox}} = -0.56V - 0.026V \cdot \ln \frac{5 \times 10^{17}}{10^{10}} - \frac{Q_{ox}}{C_{ox}} = -1.02 - \frac{qN_{ox}}{C_{ox}} = -1.48$$

(c) [5pts] Assume there are 3 electron traps (electron states), A, B, and C in the SiO<sub>2</sub>, as shown below. A is 0.5eV above E<sub>f</sub>, B is located at E<sub>f</sub>, C is 0.5eV below E<sub>f</sub>. What is the probability that (1) A is filled (2) B is empty (3) C is empty (3) C is empty (3) C is empty (3) C is empty (4)  $f(E_A) = \frac{1}{1 + \exp\left(\frac{E_A - E_f}{kT}\right)} = \frac{1}{1 + \exp\left(\frac{500meV}{26meV}\right)} = 4.45 \times 10^{-9}$   $F_f = \frac{1}{1 + \exp\left(\frac{E_B - E_f}{kT}\right)} = 1 - \frac{1}{1 + \exp\left(0\right)} = 0.5$   $f(E_{T,C}) = 1 - \frac{1}{1 + \exp\left(\frac{E_B - E_f}{kT}\right)} = \frac{\exp\left(\frac{E_{T,C} - E_f}{kT}\right)}{1 + \exp\left(\frac{E_T, C - E_f}{kT}\right)}$   $= \frac{4.45 \times 10^{-9}}{1 + 4.45 \times 10^{-9}} = 4.45 \times 10^{-9}$ 

#### Problem 3 [20pts]

An n-channel MOSFET is fabricated on a p-type silicon wafer with  $N_a = 10^{17} cm^{-3}$ . The gate is N+ polysilicon.  $V_t - V_{fb} = 1.2V$ ,  $\mu_{ns} = 300 cm^2 / V - s$ , T=300K, m=1.

(a) [5pts] What is the flatband voltage,  $V_{fb}$ ?

$$V_{fb} = \psi_g - \psi_s = -\frac{E_g}{2q} - \frac{kT}{q} \ln\left(\frac{N_a}{n_i}\right) = -0.56 - 0.026 \cdot \ln\left(\frac{10^{17}}{10^{10}}\right) = -0.98$$

(b) [5pts] If a gate dielectric with a large dielectric constant (high- $\kappa$  dielectric),  $\varepsilon_{ox} / \varepsilon_0 = 25$  is used as the gate dielectric, what is the required oxide thickness (T<sub>ox</sub>) to achieve  $V_t - V_{fb} = 1.2V$ ?

$$\begin{split} \phi_{B} &= \frac{kT}{q} \ln\left(\frac{N_{a}}{n_{i}}\right) = 0.026 \cdot \ln\left(\frac{10^{17}}{10^{10}}\right) = 0.42\\ V_{t} &= V_{fb} + 2\phi_{B} + \frac{\sqrt{2\varepsilon_{s}qN_{a}2\phi_{B}}}{C_{ox}}\\ C_{ox} &= \frac{\sqrt{2\varepsilon_{s}qN_{a}2\phi_{B}}}{V_{t} - V_{fb} - 2\phi_{B}}\\ &= \frac{\sqrt{2 \cdot 11.7 \cdot 8.8542 \times 10^{-14} \, F/_{cm} \cdot 1.6 \times 10^{-19} \, C \cdot 10^{17} \, cm^{-3} \cdot 2 \cdot 0.42}}{1.2 - 2 \cdot 0.42} = 4.64 \times 10^{-7} \, F/_{cm}^{2}\\ T_{ox} &= \frac{\varepsilon_{ox}}{C_{ox}} = \frac{25 \cdot 8.8542 \times 10^{-14} \, F/_{cm}}{4.64 \times 10^{-7} \, F/_{cm}^{2}} = 4.77 \times 10^{-6} \, cm = 47.7 \, nm \end{split}$$

(c) [5pts] If  $V_{gs}$ - $V_t$ =1.0V,  $V_{ds}$ =1.5V, is the transistor operating in linear region or saturation region?

$$V_{dsat} = \frac{V_{gs} - V_t}{m} = 1.0 < V_{gs} - V_t$$

The transistor is operating in the saturation region

#### Problem 4. [20pts]

Consider an n-channel MOSFET with a  $P^+$  polysilicon gate, a width to length ratio of W/L = 2, an oxide thickness of  $T_{oxe} = 10nm$ , and body doping of  $N_a = 5 \times 10^{16} cm^{-3}$ .

[5pts] (a) Calculate the threshold voltage  $V_t$ .

$$\phi_B = \frac{kT}{q} l n \left( \frac{N_a}{n_i} \right) = 0.401 V$$

Since the gate is  $P^+$  polysilicon gate the flat-band voltage is,

$$V_{fb} = \psi_g - \psi_s = \left(\chi_{Si} + \frac{E_g}{q}\right) - \left(\chi_{Si} + \frac{E_g}{2q} + \phi_B\right) = \frac{E_g}{2q} - \phi_B = 0.159 V$$
  
$$\therefore V_t = V_{fb} + 2\phi_B + \frac{\sqrt{2\varepsilon_{si}qN_a 2\phi_B}}{C_{ox}} = 0.159 + 0.802 + 0.334 = 1.295 V$$

[5pts] (b) Calculate the body-effect factor *m*.

$$m = 1 + \frac{3t_{ox}}{W_{dmax}} = 1 + \frac{3t_{ox}}{\sqrt{\frac{2\varepsilon_{si}2\phi_B}{qN_a}}} = 1.208$$

[5pts] (c) Find the drain current  $I_D$  at  $V_{gs} = 3.5V$  and  $V_{ds} = 2V$ . Use the values obtained from (a) and (b). Assume  $\mu_{ns} = 250cm^2/V \cdot sec$ . (If you haven't solved (a) and (b), use  $V_t = 1V$  and m = 1.3.)

Using results from (a) and (b),

$$V_{dsat} = \frac{V_{gs} - V_t}{m} = \frac{3.5V - 1.295V}{1.208} = 1.825V < V_{ds} = 2V$$

So the transistor is in saturation.

:. 
$$I_D = \frac{W}{2mL} \mu_{ns} C_{ox} (V_{gs} - V_t)^2 = 0.348 \ mA$$

Using the given values,

$$V_{dsat} = \frac{V_{gs} - V_t}{m} = \frac{3.5V - 1V}{1.3} = 1.923V < V_{ds} = 2V$$
  
$$\therefore I_D = \frac{W}{2mL} \mu_{ns} C_{ox} (V_{gs} - V_t)^2 = 0.415 \ mA$$

[5pts] (d) Determine threshold voltage  $V_t$  with a body to source reverse bias of  $V_{sb} = 2V$ . Assume a constant maximum depletion width of  $W_{dmax} = 0.15\mu$ m with a retrograde doping profile.

$$V_{t} = V_{t0} + \alpha V_{sb} = V_{t0} + \frac{3t_{ox}}{W_{dmax}} V_{sb}$$
  
= 1.295V +  $\frac{3 \times (10 \times 10^{-7} \text{ cm})}{0.15 \times 10^{-4} \text{ cm}} \times 2V$   
= 1.295V + 0.2 × 2V  
= 1.295V + 0.4V  
= 1.695V

#### Problem 5. [20pts]

Design an n-channel MOSFET with a polysilicon gate to have a threshold voltage of  $V_t = 1V$ . Assume an oxide thickness of  $T_{oxe} = 10nm$ , a channel length of  $L = 1\mu m$ , and a body-effect factor of m = 1.

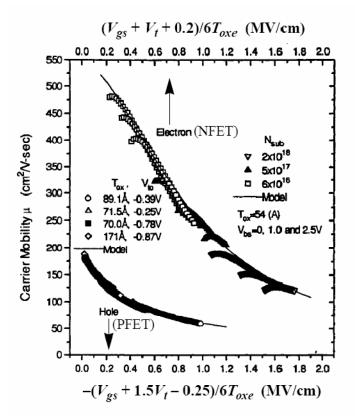
[5pts] (a) What is the standard polysilicon gate doping type for this transistor?

*The standard polysilicon gate doping is*  $N^+$ *.* 

[5pts] (c) Determine is the body doping  $N_a$ . Assume  $\phi_B = 0.45V$  but do not determine  $N_a$  from  $\phi_B = (kT/q) \ln (N_a/n_i)$ .

$$V_t = V_{fb} + 2\phi_B + \frac{\sqrt{2\varepsilon_{si}qN_a 2\phi_B}}{C_{ox}} = -\left(\frac{E_g}{2q} + \phi_B\right) + 2\phi_B + \frac{\sqrt{4\varepsilon_{si}qN_a\phi_B}}{C_{ox}}$$
$$\therefore N_a = \left(V_t + \frac{E_g}{2q} - \phi_B\right)^2 \frac{C_{ox}^2}{4\varepsilon_{si}q\phi_B} = 4.924 \times 10^{17} \text{ cm}^{-3}$$

[10pts](c)A drain current of  $I_D = 1.35mA$  is required at  $V_{gs} = V_{ds} = 3V$ . Calculate the required device width W. Use the universal mobility curve given below to find  $\mu_{ns}$ .



First we find the mobility.

$$\mathcal{E}_{eff} = \frac{V_{gs} + V_t + 0.2V}{6t_{ox}} = \frac{3V + 1V + 0.2V}{6 \times (10 \times 10^{-7} cm)} = 0.7 \ \text{MV/cm}$$
$$\therefore \mu_{ns} = 325 \ \text{cm}^2/\text{V} \cdot \text{sec}$$

Calculating  $V_{dsat}$  show the transistor is in saturation.

$$V_{dsat} = \frac{V_{gs} - V_t}{m} = \frac{3V - 1V}{1} = 2V < V_{ds} = 3V$$

So the current is written as,

$$I_D = \frac{W}{2mL} \mu_{ns} C_{ox} (V_{gs} - V_t)^2 = 1.35 \ mA$$
$$\therefore W = \frac{2 \cdot m \cdot L \cdot I_D}{\mu_{ns} C_{ox} (V_{gs} - V_t)^2} = 6.015 \ \mu m$$