

**EECS 130, Fall 1998
Final Exam Solutions
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Problem 1

a) At room temperature, the dopants are fully ionized.

$$N_A \gg N_i(300K)$$

$$p = N_A = 10^{15} \text{ cm}^{-3}$$

$$n = (N_i)^2 / p = 10^5 \text{ cm}^{-3}$$

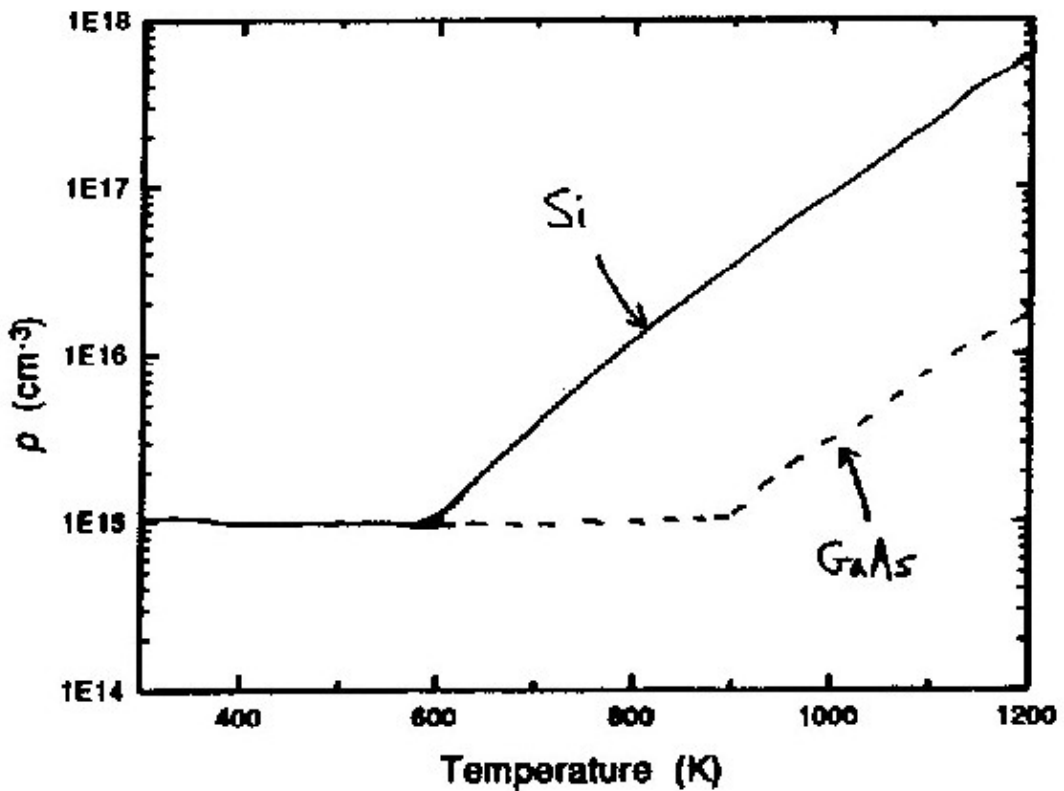
b) $(N_i)^2(T) = N_c(T) \cdot N_v(T) \cdot e^{(-E_g/kT)}$, $N_c \cdot N_v$ is proportional to T^3

$$N_i(600K) = 10^{15} \text{ cm}^{-3}$$

$$p = N_A/2 + \text{square root of } ((N_A/2)^2 + (N_i)^2(T)) = 1.62 \cdot 10^{15} \text{ cm}^{-3}$$

$$n = ((N_i)^2(600K)) / p = 6.18 \cdot 10^{14} \text{ cm}^{-3}$$

c)



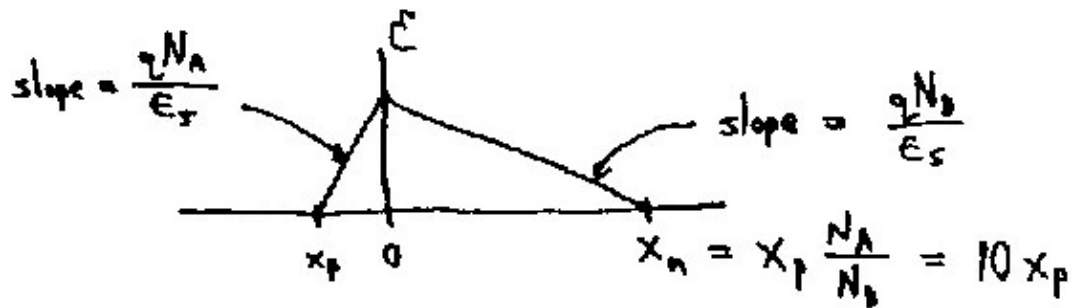
- d) See graph in part c)
- e) Higher electron mobility or smaller effective mass for GaAs.
- f) The hole mobility at 600K is smaller than the hole mobility at 300K. Phonon scattering is increasing with temperature.
- g) Holes diffuse from hot to cold. The arrow should be drawn going from cold to hot.

Problem 2

- a) LOCOS has Bird's beak, STI does not. STI yields a more planar wafer surface. STI allows tighter transistor packing.
- b) 1. Activate implanted dopants
2. Cure implantation damage, i.e. restore crystal structure
- c) Growing SiO₂ in water vapor atmosphere.
- d) Wet oxidation rate is greater than dry oxidation rate.
- e) Chemical Vapor Deposition
- f) To grow buried subcollector, which is heavily doped to reduce resistance.

Problem 3

$$\phi_{bi} = \frac{kT}{q} \ln \frac{N_A N_D}{n_i^2} = .778 \text{ V}$$



$$.778 \text{ V} = \text{Enclosed Area} = \frac{1}{2} \left(x_p \frac{qN_A}{\epsilon_s} \right) (x_p + 10x_p)$$

$$\longrightarrow x_p = .030 \mu\text{m}$$

at $x = 0$:

$$p = n_i e^{-(E_p - E_i)/kT} = 6.6 \cdot 10^{15} \text{ cm}^{-3}$$

$$n = (n_i)^2 / p = 1.5 \cdot 10^4 \text{ cm}^{-3}$$

Problem 4

- When X_b decreases, emitter efficiency increases.
- When X_b decreases, base transport factor increases.
- When X_b decreases (base-width modulation becomes more significant, relatively speaking), early voltage decreases.
- When X_b decreases, current gain increases.
- When X_b decreases, base transit time decreases.
- When X_b decreases, base Gummel number decreases.
- When X_b decreases, emitter Gummel number remains unchanged.

Problem 5

a) $g_{msat} = (2 \cdot I_d) / (2 \cdot V_g) = (u \cdot C_{ox} \cdot W/L) \cdot (V_g - V_t) = (2 \cdot I_d) / (V_g - V_t)$

b) $g_m = I_c / (kT/q)$

c) $(V_g - V_t) / (2 \cdot kT/q)$

($V_g - V_t$) is about a Volt while (kT/q) is about 26 mV

Therefore g_m (BJT) is larger than g_m (MOS)

d) $V_g < V_t$: $\log(I_{st}) = S(V_g) + I_o$

g_m (MOS) = $(2 \cdot I_d) / (2 \cdot V_g) = (\ln 10 / S) \cdot I_d$

$I_d = I_c$ thus the ratio g_m (BJT) / g_m (MOS) = $S / ((kT/q) \cdot \ln 10) \gg 1$

Problem 6

a) The substrates are p-type. We know this because $V_t > V_{fb}$ or increasing V_g depletes the substrate.

b) X_{ox} : B

V_{fb} : B

X_{dmax} : A

N_{sub} : B

V_t : B

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